

MAPEX NYLON ENGINEERING PLASTICS

Properties	UNIT	Test Method	Mapex AN4320SN
Mechanical			
抗張強度 Tensile Str, Yield	Psi(Mpa)	D-638	18000(124)
斷裂伸長率 Tensile Elongation, Break	%	D-638	3.1
彎曲強度 Flexural Strength	Psi(Mpa)	D-790A	29000(200)
彎曲彈性率 Flexural Modulus	Psi(Mpa)	D-790A	800000(5514)
IZOD衝擊強度 Izod Impact Strength, Notched	ft-lb/in (J/m) 23°C -30°C	D-256	1.5(80)
硬度 Rockwell Hardness	R-Scale	D-785	120
Thermal			
融點 Melting Point	°C	D-789	260
熱變形溫度 Heat Deflection Temperature	°C 66 psi(0.45Mpa) 264 psi(1.82Mpa)	D-648	- 240
線膨脹係數 Coefficient of Thermal Expansion	E-5 1/°C	D-696	4
熾熱電線耐燃試驗 Glow Wire Test	°C	IEC 695-2-1	-
Electrical			
介電強度 Dielectric Strength	kv/mm	D-149	26
體積電阻 Volume Resistivity	ohm-cm	D-257	3.E+13
耐電弧 Arc Resistance	Sec	D495	110
Other			
比重 Specific Gravity	-	D-792	1.22
流動指數 Melt Flow Index	(g/10min °C/ Kg)	D-1238	-
成型收縮率 Mold Shrinkage, Flow	% 3mm	D-955	0.3-0.5
吸水率 Water Absorption	% 23°C, 24hr	D-570	2.8
Flammability			
燃燒性 Flammability	1/8" 1/16" 1/32"	UL-94	HB
附註 Remark	Polyamide 66 15% Glass fiber reinforced, RoHS certification		

*Typical properties can be subject to change without further notice.

ISO9001 / ISO14001 / IECQ QC080000 ASSURANCE

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單位換算	抗張強度, 彎曲強度, 彎曲彈性率	IZOD 衝擊強度
	1psi=0.0703 kg/cm ²	1 ft-lb/in =5.45 kg-cm/cm
	1Mpa=10.2 kg/cm ²	1J/m=0.102 kg-cm/cm